





# CRIMPING CONTACTS

## FOR PN12C/DSN12C/DSN24C/DSN37C

### ECONOMIC AND TECHNICAL ADVANTAGES

Crimping ensures an economical and sustainable solution through installation time saving and quality of connection.

- No need for soldering performance qualifications.
- High resistance to vibrations.
- Handling more than 5000 operations: a high durability and quality of connection guaranteed.

ACCESSORIES AND OPTIONS	DESIGNATION	REFERENCE
	Bag of 13 females contacts	01AA213
	Bag of 13 males contacts	01AA113 (PN12C/DSN12C) 61CA113 (DSN24C/DSN37C)
	Multi-Contact removal tool	61CA593
	European crimping tool	61CA500
	Helavia sleeve expansion tool	61CA400
	Bag of 13 heat shrink insulation sleeves	61CA083

### FAST WIRING

- Cable conductors: 1 mm<sup>2</sup> to 2,5 mm<sup>2</sup>
- Before wiring, add a heat-shrink sleeve or insulating sleeve on each conductor.
- After wiring, cover the visible portion of the contact with the sleeve.
- Sertissage : utiliser une pince « Knipex » ref. 61CA500.
- Use the 4 mm<sup>2</sup> footprint whatever the conductor cross-section.
- Perform double crimping in compliance with NF C 20-130 and CEI 60352-2 standards.
- Conductors can equally be soldered.

### INFOS +

Leaving 2 contacts unused can give 9 different keying positions (on socket outlet side or mobile plug side) using the two specific stopping plugs supplied.